## **ATR121**

## Controller with Dual Setpoint



### Food industry

- Ovens/furnaces
- Refrigeration
- Sterilizers
- Environmental chambers
- Safety units
- Injection moulding
- Driers

### **GENERAL SPECIFICATIONS**

Dimensions	32H x 74W x 58D mm
Supply Voltage	230VAC
Power consumption	2W
Display	3-digit red LED plus decimal point; green status LEDs
Operating Ambient	0-40°C, 35-95%RH
Inputs	1 configurable for J, K , R or S thermocouples; Pt100;
	Ni100; Pt500; Pt1000; PTC; NTC; 0/4 to 20mA;
	0 to 10VDC; potentiometers <= 6k $\Omega$ or <= 150k $\Omega$
Outputs	Control relay 8A; Alarm relay 5A; SSR Control/Alarm;
	Open/Close logic (time-proportioned)
Control Action	ON/OFF; PID Autotuning; Heating/Cooling PID
Accuracy	$0.5\% \pm 1$ digit for TC/RTD; $0.2\% \pm 1$ digit for mA/V
Sampling Time	66ms (selectable software filter on input and display)
Sealing	IP54 front panel (IP65 with gasket), IP30 housing, IP20
	terminal blocks
Configuration	Parameters protected by password

The ATR121 is a dual-setpoint controller with a 3-digit red LED display. The input is configurable for thermocouples type J, K, S & R; Pt100; PTC1000; Ni100; NTC10k (typically used in the refrigeration industry); Pt500/Pt1000 (widely used in air-conditioning); 0 to 1V; 0 to 10V; 0 to 20mA and 4 to 20mA. Potentiometers with a full scale value of  $6k\Omega$  or  $150k\Omega$  may also be used and there is a "latch on" function for quick calibration and setting of minimum, maximum and zero via the front keys.

Two set-points are available, one for control and one for the alarm function. They can be configured to activate two relay outputs or an SSR output. The main relay for the control output is rated at 8A. The alarm relay is rated at 5A (alarm modes: threshold, band, deviation). Open/Close logic for motorised valves is also available.

Software features include ON/OFF control, PID + Autotuning and Heating-Cooling PID with a neutral zone. A single output (1 relay + SSR) version is also available.

Front of panel sealing to IP65 can be achieved using a gasket (optional). There is also an optional Memory Card to copy all of the configuration parameters from one controller to another without powering them up.





### **ATR243**

## Multifunction Controller



- Metalworking furnaces
- Heating element control
- Refrigeration
- Footwear machinery
- Plastics extrusion
- Injection moulding
- Dryers
- Load cell control
- Motorised valve control
- Woodworking machinery
- Pharmaceutical industry
- Cold stores
- Current control
- Remote control via RS485
- Signal converter

### GENERAL SPECIFICATIONS

Dimensions Supply Voltage Power Consumption Display Operating Conditions Inputs

Outputs

#### **Digital Input**

Control Modes Accuracy Sampling Time Sealing

Configuration

48H x 48W x 122.5D mm 24 to 230VAC/DC +/- 15% 50/60Hz 3W 4-digit dual LED, 8 red status LEDs 0-45°C, 35-95%RH

1 configurable for J, K, R or S thermocouples; Pt100; Ni100; Pt1000; Pt500; PTC1k; NTC10k; 0 to 10V; 0/4 to 20mA; 0 to 40mV; potentiometer  $6k\Omega$  /150k $\Omega$ ; TA 50mA.

ATR243-20ABC: 2 relays 5A resistive OR 1 relay + 1 logic SSR 12V-30mA /4 to 20mA / 0 to 10V for control or retransmission

ATR243-21ABC-T: 2 relays 5A resistive + 1 logic SSR 12V-30mA /4 to 20mA / 0 to 10V for control or retransmission + RS485 Modbus RTU (57600 baud max) + Input TA 50mA for Loop Break Alarm

ATR243-31ABC: 3 relays 5A resistive + 1 logic SSR 12V-30mA / 4 to 20mA / 0 to 10V for control or retransmission + Input TA 50mA for Loop Break Alarm. Tuning start, Setpoint change, Man/Auto selection, Hold function, Start/Stop preprogrammed cycle ON/OFF, P, PI, PID, Autotuning

0.5%±1digit for TC/RTD; 0.2%±1digit for V/mA Selectable (15ms max)

IP54 front panel (IP65 with gasket), IP30 housing, IP20 terminal blocks

Parameters protected by password; optional memory card with battery for repeat configurations; software for configuration via a PC. This multifunction controller offers 2 to 4 setpoints. It has one analogue input which is configurable for up to 18 different sensors/ signals. The 2 to 4 outputs are configurable as relays (including Open/Close logic for motorised valve control), SSR, 4 to 20mA and 0 to 10V (either for control or re-scalable retransmission of the process variable/setpoint).

The built-in switching power supply has an extended range of 24 to 230VAC/DC and does not require any jumper setting. The control modes are ON/OFF, PID + Autotuning and Heating/Cooling PID with a neutral zone.

Software features include launch tuning, setpoint selection via digital input, optional manual reset of the output via the front keypad, latch-on function for sensor calibration (including load cells) and a programmable cycle of 3 steps. Optional features include RS485 serial communication (Modbus RTU) and load monitoring function (Loop Break Alarm) with current transformer TA.

Front of panel sealing to IP65 can be achieved using a gasket (optional). There is also an optional Memory Card to copy all of the configuration parameters from one controller to another without powering them up.

Software application LabSoftView for Windows enables setting and monitoring of parameters on a PC.





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## ATR142

# Controller/Indicator with Triple Setpoint



### **GENERAL SPECIFICATIONS**

Dim

Sup

Pov

Dis

Ope

Inp

Out

Co

San

Sea

Cor

Opt

Dimensions	32H x 74W x 58D mm
Supply Voltage	24 to 230VAC/DC
Power Consumption	2W
Display	4-digit green + 4-digit red LED; 6 status LEDs
Operating Conditions	0-40°C, 35-95%RH
Inputs	1 configurable for J, K , R or S thermocouples; Pt100;
	Ni100; Pt500; Pt1000; PTC; NTC; 0/4 to 20mA;
	0 to 10VDC; potentiometers <= 6k $\Omega$ or <= 150k $\Omega$
Outputs	Control relay 8A; Alarm relay 5A; SSR Control/Alarm;
	Open/Close logic (time-proportioned); RS485 serial
	communication, MODBUS-RTU/Slave (version -T)
Control	ON/OFF; PID Autotuning; Heating/Cooling PID
Accuracy	$0.5\% \pm 1$ digit for TC/RTD; $0.2\% \pm 1$ digit for mA/V
Sampling Time	15ms (selectable software filter on input and display)
Sealing	IP54 front panel (IP65 with gasket), IP30 housing, IP20
	terminal blocks
Configuration	Parameters protected by password
Optional Functions	Timer ON/OFF; Pause/Continue Timer (assigned to
	alarm relay)

This triple-setpoint controller has a dual red/green LED display which shows the process variable and setpoint value at the same time. The built-in switching power supply has an extended range of 24 to 230VAC/DC and does not require any jumper setting. The analogue input is selectable for thermocouples J, K, R & S; Pt100; PTC1000; Ni100; NTC10k (refrigeration industry); Pt500/ Pt1000 (widely used in air-conditioning); 0 to 10V; 0 to 20mA and 4 to 20mA. Potentiometers with full scale up to  $6k\Omega$  and  $150k\Omega$  may also be used and there is a "latch on" function for quick calibration and setting of minimum, maximum and zero via the front keys.

Three setpoints are provided for control and/or alarm functions. They can be assigned to two relay outputs or an SSR output. The main control relay is rated at 8A. The alarm relay is rated at 5A (alarm modes: threshold, band, deviation). Open/Close logic for motorised valves is also available.

Software features include ON/OFF control, PID + Autotuning and Heating-Cooling PID with a neutral zone. A single output (1 relay + SSR) version is available with RS485 serial communication and Modbus-RTU/Slave protocol for supervisory systems.

Front of panel sealing to IP65 can be achieved using a gasket (optional). There is also an optional Memory Card to copy all of the configuration parameters from one controller to another without powering them up.

Software application LabSoftView for Windows enables setting and monitoring of parameters on a PC. A special software release which integrates both the basic control loop and the timer function is available upon request.





### **PPT245**

# **DIN-Rail Mounted Multifunction Indicator/Controller**



- Metalworking furnaces
- Heating element control
- Footwear machinery
- Plastic extrusion
- Injection moulding
- Motorised valve control
- Woodworking machinery
- Pharmaceutical industry
- Current control
- Remote control via RS485
- Signal converter

### GENERAL SPECIFICATIONS

#### Housing DIN 43880 for mounting on type EN 50022 rail or on a flat surface Supply Voltage 24 to 230VAC/DC +/- 15% 50/60Hz **Power Consumption** ЗW Display 4-digit dual LED, 8 red status LEDs 0-45°C, 35-95%RH **Operating Conditions** Inputs 1 configurable for J, K, R or S thermocouples; Pt100; Ni100; Pt1000; Pt500; PTC1k; NTC10k; 0 to 10V; 0/4 to 20mA; 0 to 40mV; potentiometer $6k\Omega$ / $150k\Omega$ ; TA 50mA Outputs 2 relays 5A resistive + 1 logic SSR 12V-30mA / 4 to 20mA / 0 to10V for control or retransmission, galvanically isolated from input and power supply RS485 Modbus RTU (57600 baud max) Input TA 50mA for Loop Break Alarm **Digital Input** Tuning start, Setpoint change, Man/Auto selection, Hold function, Start/Stop preprogrammed cycle Control Modes ON/OFF, P, PI, PID, Autotuning Accuracy 0.5%±1digit for TC/RTD; 0.2%±1digit for V/mA Sampling Time Selectable (15ms max) IP20 Sealing Configuration Parameters protected by password; optional memory card with battery for repeat configurations; LabSoftView software for configuration via a PC **Optional Enclosure** Polycarbonate with transparent lid, IP65, 160H x 90W x 90D mm

The PPT245 DIN-rail mounted controller provides a highly versatile alternative to panel-mounted instruments. It has one analogue input which is configurable for up to 18 different sensors/signals, two relay outputs, and a third output which can be configured either as a SSR logic signal or a 4 to 20mA /0 to 10V analogue signal for control or re-scalable retransmission of the process variable or setpoint.

The analogue output can also be used to adjust the emissivity setting on a PyroEpsilon non-contact temperature sensor – the value is adjusted between 0.2 and 1.0 using the lower (red) LED display and associated push buttons.

The built-in switching power supply has an extended range of 24 to 230VAC/DC and does not require any jumper setting. The control modes are ON/OFF, PID + Autotuning and Heating/Cooling PID with a neutral zone.

Software features include launch tuning, setpoint selection via digital input, optional manual reset of the output via the front keypad, latch-on function for sensor calibration (including load cells) and a programmable cycle of 3 steps. RS485 serial communication (Modbus RTU) and load monitoring function (Loop Break Alarm) with current transformer TA are also provided.



There is an optional Memory Card to copy all of the configuration parameters from one controller to another without powering them up, whilst LabSoftView for Windows enables setting and monitoring of parameters on a PC.

The PPT245 is also available mounted in an IP65 enclosure with clear lid, which is ideal for mounting on a machine or close to the process where the operator can see the display.

If the PPT245 is ordered with a PyroEpsilon sensor, it is supplied pre-configured to display the 4 to 20mA signal from the sensor over the appropriate temperature range. It is also pre-configured to allow the emissivity setting on the sensor to be adjusted over the range 0.2 to 1.0. Since the PyroEpsilon derives its power from the PPT245 no other power source is required. The PPT245 can be supplied from a 24V to 230V source (+/-15%), AC or DC.





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